

# LUGATO **AKUSTIK-PANEEL-KLEBER**



Installation adhesive for secure attachment of acoustic panels and aluminium composite sheets.

### **Product characteristics**

- I Special adhesive for quick and easy installation.
- I Compensates for minor levelness tolerances in the substrate.
- I Adhesion can be corrected in fresh condition.
- I Stable and ageing-resistant.
- I Good initial adhesion.

## **Applications**

- 1. For lasting flexible adhesion of acoustic panels
- 2. For flexible adhesion of aluminium composite sheets
- 3. For concealed attachment of acoustic panels and aluminium composite sheets

For interior use.

Technical leaflet · AKUSTIK-PANEEL-KLEBER



Stylish for any living area.







| Substrates and preparation |   |
|----------------------------|---|
| Suitable substrates        | ABDICHTUNGSBAHN, Aluminium (anodised), coatings (adherent; acrylic paints, emulsion paints, glazes), concrete, tiles, gypsum plaster, plasterboards, gypsum fibre boards, glass, wood, ceramics, cork, masonry (sand-lime brick, clinker or brick), natural stone, plaster, wallpaper, wallboards, backer boards (mortar-clad hard foam boards) living climate panels (calcium silicate panels), wall fillers, cementitious panels. |
| Unsuitable substrates      | Chalking paints.  |
| Type of substrate          | Level, load-bearing, clean, dry, free of grease, torsion-free, free of mould, free of separating contamination, e.g. grease, oil.   |
| Substrate preparation      | Prime absorbent substrates with BESTE BASIS and allow to dry.  Smooth out uneven wall surfaces with FEINER FLÄCHENSPACHTEL.  When bonding aluminium composite sheets to surfaces affected by water (showers), we recommend sealing with ABDICHTUNGSBAHN on the basis of DIN 18534.  |

## **Processing**



Apply AKUSTIK-PANEEL-KLEBER to the rear of the panels in vertical strips, approx. 9 mm wide and evenly spaced. (Colour of adhesive is black)



The panels must then be immediately bonded to the substrate.



Align panels and press on firmly. With large, heavy panels, additional mechanical fixing is recommended.



AKUSTIK-PANEEL-KLEBER – for quick and clean use.

## Important notes:

- I Put down the covering flat before laying, and allow it to adapt to the room temperature.
- I Pay attention to the processing instructions from the acoustic panel manufacturer.
- I Up to 1.5 m<sup>2</sup> / approx. 10 kg of acoustic panels can be bonded with one cartridge of AKUSTIK-PANEEL-KLEBER (adhesive bead of approx. 9 mm).
- I Do not apply the adhesive in dots.

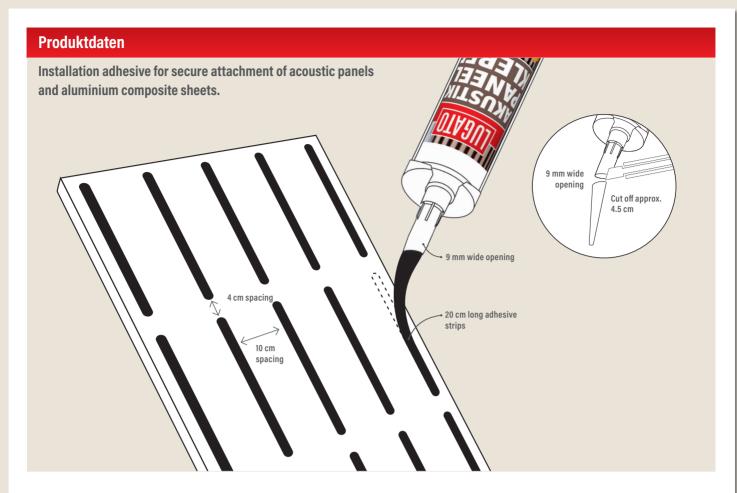
Technical leaflet · AKUSTIK-PANEEL-KLEBER

- I For secure bonding, a bead of adhesive of approx. 1m per kg of acoustic panel is required.
- I Depending on the weight, the size (e.g.  $2400 \times 600 \times 20$  mm) and the levelness of the panels, we recommend additional mechanical fixing if necessary.









| Product data                      |  |
|-----------------------------------|--|
| Consumption                       | approx.1m per kg of panel weight.  |
| Yield                             | approx. 10 m (with strip thickness of approx. 9 mm. 1 cartridge of AKUSTIK-PANEEL-<br>KLEBER for approx. 10 kg of acoustic panels).                      |
| Processing temperature            | 5-30 °C.   |
| Skin formation time               | approx. 5 minutes.   |
| Vulcanisation speed               | 2-3 mm per day.  |
| Load capacity                     | After hardening (at least 3 days).   |
| Temperature resistance (dry heat) | 80°C.  |
| Colour                            | Black.   |
| Ingredients                       | Silicone polymer, alkoxy crosslinking agent, fillers, additives.   |
| Package size                      | 310 g.   |
| Storage life                      | Usable in original packaging until at least: See printing on package. Store in a cool and dry place. All times based on 15–20 °C and 65 % rel. humidity. |



Technical leaflet · AKUSTIK-PANEEL-KLEBER





### Please note

- I Pay attention to the processing instructions from the acoustic panel manufacturer.
- I Do not use for bonding that is continuously subjected to water or waterlogging.
- I Not suitable for use in thermal and salt water spas.
- I Cannot be painted over.
- I Screw fixing is required when the panels are being fitted to a ceiling. Ceiling panels must not be attached with adhesive.

Health & safety: Not a hazardous material in accordance with GHS.

Contains N-(3-(Trimethoxysilyl)propyl)ethylendiamine, 3-Aminopropyltriethoxysilane. May cause allergic reactions.

A data sheet can be downloaded from the Internet at www.lugato.de.

**Disposal:** Allow residual contents to harden and dispose of as domestic waste or construction site waste. Recycle empty packaging.

### If you're not sure of something, please ask!

Feel free to give us a call. You can reach the LUGATO experts at: +49 (0)40 6 94 07-222.



Technical leaflet - AKUSTIK-PANEEL-KLEBER

Responsible Care (RC) for the chemical industry means taking responsible action. This is made clear though a worldwide initiative. In many countries, chemical associations run national RC programmes. Thousands of companies with millions of employees are active in the international initiative. The goal is voluntary commitment to do more than just the compulsory: Promoting sustainability, demonstrating product responsibility, creating more safety for factories and the neighbourhood, improving health protection at the workplace and improving environmental protection. Within the scope of its membership in the German Chemical Industry Association (Verband der deutschen chemischen Industrie), LUGATO has committed itself to adhere to this objective.

The statements made in this information sheet reflect our current knowledge and level of experience. Since we do not have influence on the object-specific circumstances and the correct execution of the work, we can only guarantee the consistent quality of our products. For that reason, in case of doubt, verify the suitability of the product through a sufficient number of test applications. A direct legal liability can be derived neither alone from the instructions in this information sheet nor from any verbal consultation. The publication of this technical information sheet invalidates all previous editions. Subject to change without prior notice.

EU: LUGATO GmbH & Co. KG, Großer Kamp 1,
D-22885 Barsbüttel, +49 (0)40 69407-0
Import /sales Schweiz: Puag AG, Oberebenestrasse 51,
CH-5620 Bremgarten, CH-Infoline: 0848 810 800
technik@lugato.de, Internet: www.lugato.de

Copyright by LUGATO. Stand 08/2025





